



- 1) Remove the rod by approximately half its stroke, before mounting the plate.
- 2) Check that the nose of the rod is centrally located with respect to the guide rails.
- 3) Check the symmetry of the clearance between rod and cylinder, as to the drawing on the left.
- 4) Rectify, if it is necessary by shimming the mounting plate in the pit.

- 1) Unwind the nylon wire that comes out from the ram top screw
- 2) Measure the position in the shaft $\langle C \rangle$ of the wire exit hole
- 3) Fix the nylon wire end to same distance $\langle C1 = C \rangle$, in the more possible high point
- 4) Adjust the piston slope so as to have the wire in the center of the exit hole

Nylon wire

Ram screw

