



JOINING RAM

Check that the joinings are perfectly clean and greased.

Otherwise clean perfectly both male and female and grease plentifully.

The presence of any foreign matter may cause the binding of the thread.

Screw without forcing, and constantly checking alignment.

Stop one cm. before completion, degrease perfectly the ledge, then spread with Loctite.

Continue screwing operation and, if necessary, using the bracket, give one firm sharp blow for final securing.

Control with the hand that, of the joining point, there is not even the minimum step and, if necessary, remove it with the fine emery cloth.

JOINING CYLINDER

Check that the joinings are perfectly clean and greased.

The presence of any foreign matter may cause the binding of the thread.

Check that the sealing "O" ring is correctly positioned.

Check the alignment of the milling of the thread adit, then lower and screw without to force, checking the alignment of two pieces, one cm. before completion.

Degrease perfectly the two ledges and spread with Loctite

Screw with force to obtain the perfectly coincidence of the notches "O".

WAIT 24 HOURS BEFORE TO INTRODUCE OIL IN THE PISTON.

**JOINING OF
THE PISTON IN THREE PIECES
INSTRUCTION**



Start Elevator Srl

09 174 / G

rev. 0

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